



LCM-14VTS

DCM-4 / DCM-5 / DCM-6 / DCM-10-TS

# VERTICAL METAL CUTTING BANDSAWS

## Features

- Machine frame is completely enclosed steel construction. Sturdiness design guarantees highest efficiency and quiet operation
- 4-way tilting heavy cast iron table with T-slot
- 2-speed transmission is powered by enclosed gears running in continuous bath of oil with infinite vari-speed control unit (DCM series)
- Convenient blade speed tachometer display (DCM series)
- Easy quick adjustable blade guides firmly support blade
- Upper/lower V-type saw guide with ground carbide inserts corresponding to blade size in use. Air nozzle blows off chips as in sawing
- Butt welder and annealing unit provides easy welding work
- Built-in work light



LCM-14VTS



DCM-6TS

## SPECIFICATIONS

ITEMS		MODEL	LCM-14VTS
CAPACITY	Throat		14"
	Max. thickness		9"
	Table size		19-1/2" x 15-1/4"
	Table inclination (4-way)		15°
SAW BLADE	Speed		65 ~ 295 fpm
	Length		111-13/16"
	Width		1/8" ~ 5/8"
BUTT WELDER CAPACITY			1/8" ~ 5/8"
POWER	Main motor		1 HP
WEIGHT & DIMENSIONS	Dimensions (L x W x H)		37-3/16" x 22" x 72-13/16"
	Net weight		551 lb.
	Gross weight		683 lb.

ITEMS		MODEL	DCM-4TS	DCM-5TS
CAPACITY	Throat		15-3/4"	19-5/8"
	Max. thickness		11"	
	Table size		23-1/2" x 19-1/2"	
	Table inclination (4-way)		15°	
SAW BLADE	Speed		Low 65 ~ 280 fpm / High 400 ~ 1,640 fpm 98 ~ 2,300 fpm (Optional high speed)	
	Length		132"	153"
	Width		1/8" ~ 5/8"	
BUTT WELDER CAPACITY			1/8" ~ 5/8"	
POWER	Main motor		2 HP	
WEIGHT & DIMENSIONS	Dimensions (L x W x H)		47-5/16" x 29-13/16" x 82-13/16"	51-13/16" x 29-13/16" x 84-5/16"
	Net weight		970 lb.	1,102 lb.
	Gross weight		1,234 lb.	1,366 lb.

ITEMS		MODEL	DCM-6TS	DCM-10TS
CAPACITY	Throat		23-5/8"	39-3/8"
	Max. thickness		11-13/16"	
	Table size		23-1/2" x 19-1/2" 8-5/8" x 19-1/2"	23-1/2" x 19-1/2" 17-3/4" x 19-1/2"
	Table inclination (4-way)		15°	
SAW BLADE	Speed		Low 65 ~ 280 fpm / High 400 ~ 1,640 fpm 98 ~ 2,300 fpm (Optional high speed)	
	Length		156-5/16"	178-5/8"
	Width		1/8" ~ 5/8"	1/8" ~ 3/4"
BUTT WELDER CAPACITY			1/8" ~ 5/8"	1/8" ~ 3/4"
POWER	Main motor		2 HP	
WEIGHT & DIMENSIONS	Dimensions (L x W x H)		55-13/16" x 29-13/16" x 84-5/16"	69-7/16" x 29-13/16" x 84-5/16"
	Net weight		1,542 lb.	1,763 lb.
	Gross weight		1,807 lb.	2,028 lb.

• Specifications are subject to change without notice for further design improvements.



**MACHINERY SOLUTIONS, INC.**