

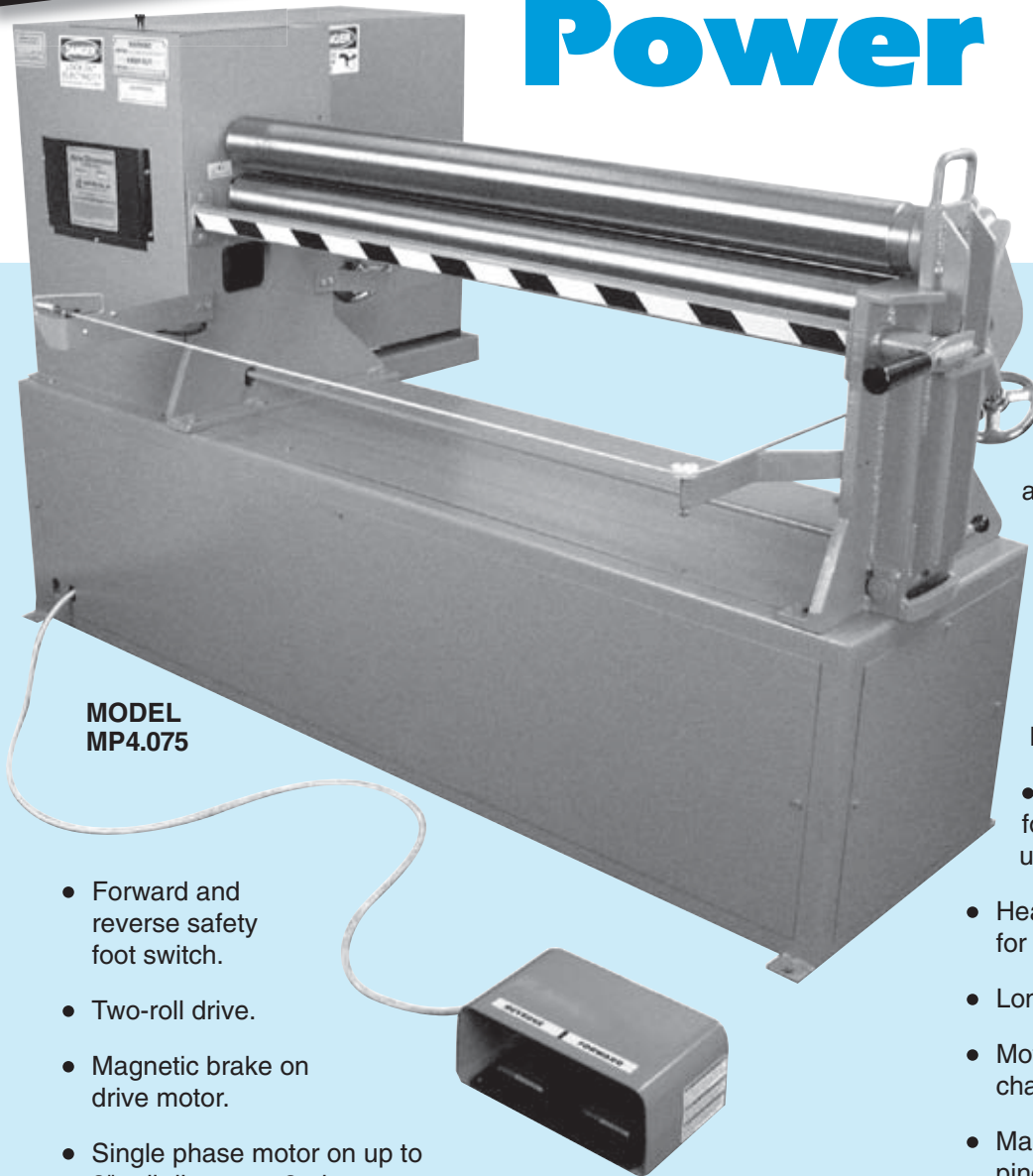
**PRECISION PERFORMANCE with**

# NEW DIMENSION

**MANUAL  
ADJUSTING**

INITIAL PINCH TYPE

## Power Rolls



**MODEL  
MP4.075**

- Forward and reverse safety foot switch.
- Two-roll drive.
- Magnetic brake on drive motor.
- Single phase motor on up to 3" roll diameter; 3-phase on 3-1/2" – 5" roll diameter models.
- Induction-hardened rolls.
- Solid alloy steel rolls.
- Completely enclosed drive.
- Tailgate swings down and lifts roll. Sliding lock holds it down to allow for unobstructed opening for removal of a completed cylinder.
- Sensible, efficient design for low maintenance and high productivity.
- Linear scale on each end of forming roll for fast repeat set-up.
- Heavy-duty welded construction for years of dependable service.
- Longitudinal groove on pinch roll.
- Motor reducer with gear and chain drive.
- Manual adjust on forming and pinch roll.
- Front and back OSHA-type, full length wire cable safety mechanism.
- Floor stand for 34" working height included; other heights available.
- Premium 954 bronze bearings.



Made in the U.S.A. by

**Built-RiteMfg., Inc.**

# NEW DIMENSION

INITIAL PINCH TYPE

# Power Rolls

MANUAL  
ADJUSTING



## OPTIONAL FEATURES

- Special painting
- Casters on certain models
- Circular wire grooves
- Air open end
- Urethane or molded rubber coated rolls
- Additional longitudinal grooves
- Cone rolling attachment
- Induction-hardened rolls
- AC variable speed drive
- Three-roll drive with longitudinal groove on forming roll
- Power Adjust on form roll
- Top roll mounted cone roll attachment
- Single hand wheel adjustment on form roll

## SPECIFICATIONS:

Model Number	Capacity A - 36 MS	Roller Diameter	Horsepower 115-230/1/60 208-230/4/60/3/60	Surface Feet/Minute	Working Area	Standard Pinch Roll Openings	Working Height	Floor Space (base of stand)	Approx. Shipping Weight
MP1.048	1' 18 ga.	2"	1/3 1 ph	18	13"	3/32"	34"	24"x28"	375 lbs.
MP2.036	2' 20 ga.	2"	1/3 1 ph	18	25"	3/32"	34"	24"x40"	440 lbs.
MP3.030	3' 22 ga.	2"	1/3 1 ph	18	37"	3/32"	34"	24"x52"	510 lbs.
MP4.018	4' 26 ga.	2"	1/3 1 ph	18	49"	3/32"	34"	24"x64"	615 lbs.
MP1.075	1' 14 ga.	2-1/2"	1/2 1 ph	18	13"	1/8"	34"	24"x28"	400 lbs.
MP2.059	2' 16 ga.	2-1/2"	1/2 1 ph	18	25"	1/8"	34"	24"x40"	480 lbs.
MP3.048	3' 18 ga.	2-1/2"	1/2 1 ph	18	37"	1/8"	34"	24"x52"	570 lbs.
MP4.030	4' 22 ga.	2-1/2"	1/2 1 ph	18	49"	1/8"	34"	24"x64"	685 lbs.
MP1.135	1' 10 ga.	3"	1 1 ph	18	13"	3/16"	34"	25"x29"	600 lbs.
MP2.105	2' 12 ga.	3"	1 1 ph	18	25"	3/16"	34"	25"x41"	685 lbs.
MP3.075	3' 14 ga.	3"	1 1 ph	18	37"	3/16"	34"	25"x53"	870 lbs.
MP4.059	4' 16 ga.	3"	1 1 ph	18	49"	3/16"	34"	25"x65"	995 lbs.
MP5.048	5' 18 ga.	3"	1 1 ph	18	61"	3/16"	34"	25"x77"	1185 lbs.
MP1.150	1' 9 ga.	3-1/2"	1-1/2 3 ph	16	13"	1/4"	34"	26"x30"	660 lbs.
MP2.135	2' 10 ga.	3-1/2"	1-1/2 3 ph	16	25"	1/4"	34"	26"x42"	780 lbs.
MP3.105	3' 12 ga.	3-1/2"	1-1/2 3 ph	16	37"	1/4"	34"	26"x54"	920 lbs.
MP4.075	4' 14 ga.	3-1/2"	1-1/2 3 ph	16	49"	1/4"	34"	26"x66"	1115 lbs.
MP5.059	5' 16 ga.	3-1/2"	1-1/2 3 ph	16	61"	1/4"	34"	26"x78"	1250 lbs.
MP6.036	6' 20 ga.	3-1/2"	1-1/2 3 ph	16	73"	1/4"	34"	26"x90"	1440 lbs.
MP8.024	8' 24 ga.	3-1/2"	1-1/2 3 ph	16	97"	1/4"	34"	26"x114"	1710 lbs.
MP1.165	1' 8 ga.	4"	2 3 ph	16	13"	1/2"	34"	26"x31"	760 lbs.
MP2.150	2' 9 ga.	4"	2 3 ph	16	25"	1/2"	34"	26"x43"	935 lbs.
MP3.135	3' 10 ga.	4"	2 3 ph	16	37"	1/2"	34"	26"x55"	1115 lbs.
MP4.105	4' 12 ga.	4"	2 3 ph	16	49"	1/2"	34"	26"x67"	1295 lbs.
MP5.075	5' 14 ga.	4"	2 3 ph	16	61"	1/2"	34"	26"x79"	1480 lbs.
MP6.059	6' 16 ga.	4"	2 3 ph	16	73"	1/2"	34"	26"x91"	1660 lbs.
MP8.036	8' 20 ga.	4"	2 3 ph	16	97"	1/2"	34"	26"x115"	1840 lbs.
MP1.250	1' 1/4"	5"	3 3 ph	16	13"	5/8"	34"	28"x32"	1090 lbs.
MP2.187	2' 3/16"	5"	3 3 ph	16	25"	5/8"	34"	28"x44"	1350 lbs.
MP3.165	3' 8 ga.	5"	3 3 ph	16	37"	5/8"	34"	28"x56"	1610 lbs.
MP4.150	4' 9 ga.	5"	3 3 ph	16	49"	5/8"	34"	28"x68"	1870 lbs.
MP5.135	5' 10 ga.	5"	3 3 ph	16	61"	5/8"	34"	28"x80"	2150 lbs.
MP6.105	6' 12 ga.	5"	3 3 ph	16	73"	5/8"	34"	28"x92"	2390 lbs.
MP8.059	8' 16 ga.	5"	3 3 ph	16	97"	5/8"	34"	28"x116"	2650 lbs.

Manufacturer reserves the right to change specifications without notice.

## WE CUSTOM-BUILD TO YOUR SPECIFICATIONS

The above dimensions are for standard models. We will also custom build to your specifications.

## WARRANTY:

Warranty is extended only to the buyer who purchases the equipment directly from Built-Rite, or from an authorized dealer, as new merchandise.

This equipment is warranted by Built-Rite to be free from manufacturing defects for one year after delivery provided that it is properly operated under conditions of normal use and that regular periodic maintenance and service is performed, except that such warranty is limited to 30 days with respect to expendable parts and, for parts that are purchased by Built-Rite, to the period granted Built-Rite by the vendor of these parts.

The foregoing warranty shall not apply if this equipment has been repaired or altered by anyone other than authorized Built-Rite representative or if the equipment has been subject to abuse, misuse, negligence, or accident. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION OF THIS EQUIPMENT CONTAINED IN THIS SALES BROCHURE, OTHER THAN THE FOREGOING WARRANTY. BUILT-RITE MAKES NO WARRANTY OF MERCHANTABILITY IN RESPECT TO THIS EQUIPMENT.

Made in the U.S.A. by

**Built-Rite Mfg., Inc.**

